

Date: Monday, 12/01/2009 2:36:53 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOOK & LOOP TIE
Job Number	: 44655		
Estimate Number	: 12532		
P.O. Number	:	Part Number	: D35511
This Issue	: 12/01/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3551 REV A
First Issue	: / /	Project Number	: N/A
Previous Run	: 29558	Drawing Revision	: A
	Type : PURCHASED PARTS	Material	:
Written By	:	Due Date	: 02/02/2009
Checked & Approved By	: <u>JUD 09.01.13</u>	Qty:	10
Comment	: Est Rev:A New Issue 06-09-27 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 7969
 Purchase Part Number: 6605K51
 Supplier: Mc Master Carr
 Certificate of conformity is required

C209/01/14
(10)

2.0	6605K51	HOOK AND LOOP TIE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 HOOK AND LOOP TIE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

9/01/16

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

502/01/19 (x10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: SP 242

AS 09/01/21 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 12/01/2009 2:36:53 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOK & LOOP TIE

Job Number: 44655**Part Number: D35511**

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/21/22

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 9.01.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

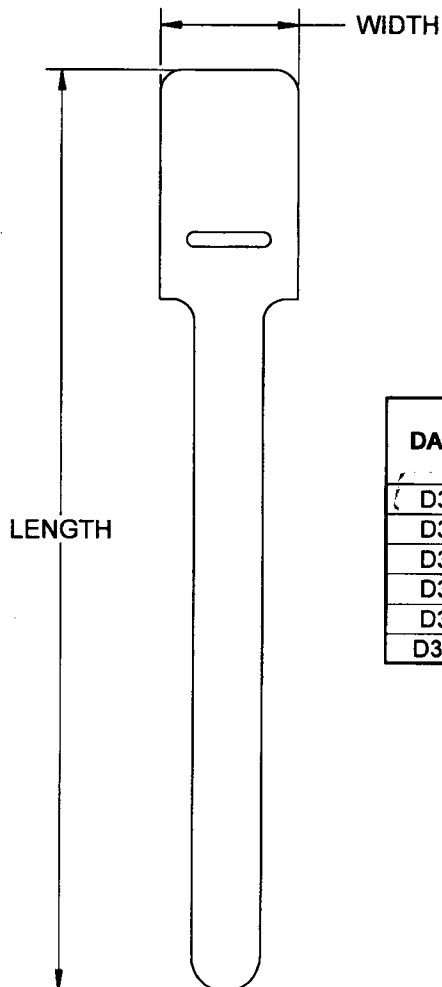
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>qp</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3551	REV. A SHEET 1 OF 1
DATE 06.08.28		TITLE HOOK AND LOOP TIE	SCALE NTS
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING



DART P/N	LENGTH (in)	WIDTH (in)	MCMaster- CARR P/N	SPEEDTECH P/N
D3551-1	6	1	6605K51	SW.75X6BK889
D3551-3	8	1	6605K52	SW.75X8BK889
D3551-5	11	1	6605K53	SW.75X11BK889
D3551-7	15	1.5	6605K54	SW1.5X15BK889
D3551-9	18	1.5	6605K55	SW1.5X18BK889
D3551-11	24	1.5	6605K56	SW1.5X24BK889

D3551-X HOOK AND LOOP TIE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *44655*

MATERIAL: BLACK BACK-TO-BACK HOOK AND LOOP MATERIAL, FLAME-RETARDANT NYLON

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Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO00007969

Page 1 of 2

McMaster-Carr Number
2321700-01

01/15/2009

Line	Description	Ordered	Shipped
1	92311A564 Type 18-8 Stainless Steel Cup Point Socket Set Screw, 1/4"-28 Thread, 1" Length, Packs of 50	2 Packs	2 ✓
2	95606A170 Nylon 6/6 Small-OD Flat Washer, 7/16" Screw Size, 1/2" ID, 11/16" OD, .028"-.034" Thickness, Packs of 100	1 Pack	1 ✓
3	6605K51 Hook and Loop Cable Tie, Black Flame-Retardant Wrap Around 6" Length, 1" Width, Packs of 10	1 Pack	1 ✓
4	8509A12 Removable Drill Bushing for Thin Gauge Material, 30 (.1285") ID, 3/8" OD, 3/8"-24 Thread Size	60 ch	60 ✓
5	8509A31 Lock Ring, 1/2" OD, for 8509a11-15, A41-43, Removable Drill Bushing for Thin Gauge Material	60 ch	60 ✓
6	8491A087 Steel Press-Fit Drill Bushing/Liner, 0.191" (11) ID, 5/16" OD, 1/2" Length	10 ch	10 ✓
7	8491A071 Steel Press-Fit Drill Bushing/Liner, 0.098" (40) ID, 1/4" OD, 1/2" Length	8 ch	8 ✓

LNS A11			
2 - 699 - 04	06 - 67	A564	2 PK 1
2 - 623			2
3 - 119			3
2 - 494			4
2 - 495			5
2 - 495			6
2 - 494			7

Dart Aerospace Ltd

Assembly
Area

11

Cycle

11

Shelf

118

Documents

4

SS-R-0707

EXP

3 lbs
9 lines

FW1WBP24
01/15/2009
07:00/07:42
023

9001527185210

